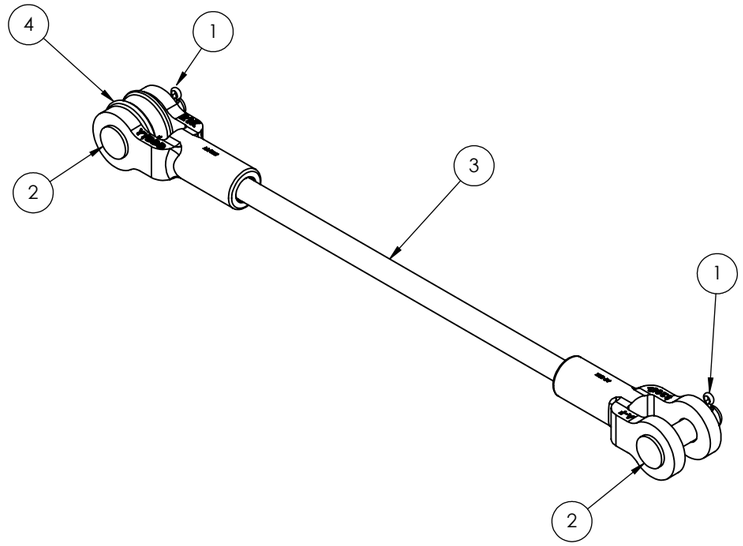
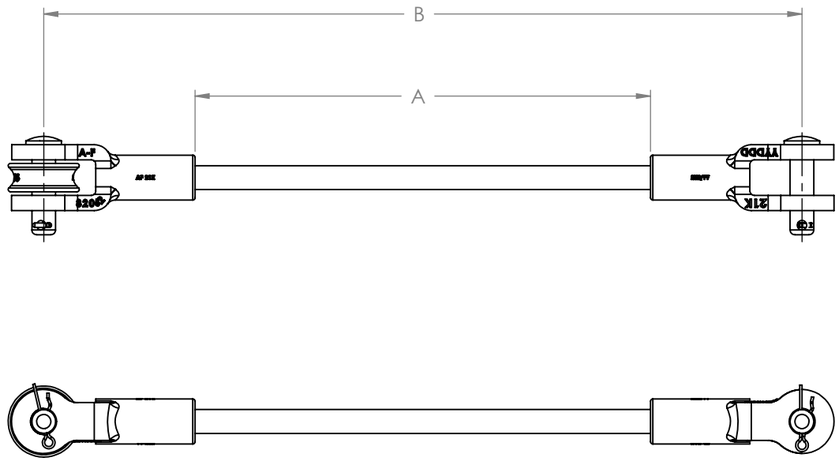
COPYRIGHT © UNPUBLISHED ALUMA-FORM, Inc. MEMPHIS, TENNESSEE U.S.A. ALL RIGHTS RESERVED

DUPLICATION, DISTRIBUTION OR ALTERATION OF THIS DOCUMENT BY ANY MEANS, IN WHOLE OR IN PART, IS STRICTLY FORBIDDEN. ALL INFORMATION HEREIN DISCLOSED, WHETHER PATENTABLE OR OTHERWISE, IS THE CONFIDENTIAL, PROPRIETARY AND INTELLECTUAL PROPERTY OF ALUMA-FORM, INC. ANY USE OR PUBLICATION OF THIS DOCUMENT OR CONTAINED INFORMATION, WITHOUT FIRST OBTAINING EXPLICIT WRITTEN AUTHORIZATION FROM ALUMA-FORM, INC., IS ABSOLUTELY FORBIDDEN.





ITEM NO.	PART NUMBER	DESCRIPTION	57015-12	57015-18	57015-24	57015-30	57015-36	57015-42	57015-48	57015-54	57015-60	57015-72	57015-78	57015-90	57015-96	57015-108	57015-120	57015-144
1	21113	1/8" x 9/16" HUMPBACK COTTER PIN	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
2	30352	PIN, CLEVIS, 5/8" X 2-3/8" - GRADE 5 (GALV)	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
3	48002-12	SUBASSEMBLY (FGS21-12CC)	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	48002-18	SUBASSEMBLY (FGS21-18CC)	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	48002-24	SUBASSEMBLY (FGS21-24CC)	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-
	48002-30	SUBASSEMBLY (FGS21-30CC)	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-
	48002-36	SUBASSEMBLY (FGS21-36CC)	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-
	48002-42	SUBASSEMBLY (FGS21-42CC)	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-
	48002-48	SUBASSEMBLY (FGS21-48CC)	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-
	48002-54	SUBASSEMBLY (FGS21-54CC)	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-
	48002-60	SUBASSEMBLY (FGS21-60CC)	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-
	48002-72	SUBASSEMBLY (FGS21-72CC)	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-
	48002-78	SUBASSEMBLY (FGS21-78CC)	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-
	48002-90	SUBASSEMBLY (FGS21-90CC)	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-
	48002-96	SUBASSEMBLY (FGS21-96CC)	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-
	48002-108	SUBASSEMBLY (FGS21-108CC)	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-
	48002-120	SUBASSEMBLY (FGS21-120CC)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-
	48002-144	SUBASSEMBLY (FGS21-144CC)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1
4	82063	ROLLER CASTING, R19-75	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

DRAWING NUMBER	DESCRIPTION	DIM A (in)	DIM B (in)	WGT. (#)
57015-12	FGS21-12CR	12"	20"	3.67
57015-18	FGS21-18CR	18"	26"	3.80
57015-24	FGS21-24CR	24"	32"	3.93
57015-30	FGS21-30CR	30"	38"	4.07
57015-36	FGS21-36CR	36"	44"	4.20
57015-42	FGS21-42CR	42"	50"	4.33
1 57015-48	FGS21-48CR	48"	56"	4.46
57015-54	FGS21-54CR	54"	62"	4.60
57015-60	FGS21-60CR	60"	68"	4.73
57015-72	FGS21-72CR	72"	80"	5.00
57015-78	FGS21-78CR	78"	86"	5.13
57015-90	FGS21-90CR	90"	98"	5.39
57015-96	FGS21-96CR	96"	104"	5.53
57015-108	FGS21-108CR	108"	116"	5.79
57015-120	FGS21-120CR	120"	128"	6.06
57015-144	FGS21-144CR	144"	152"	6.59

NOTES:
1) SPECIFIED MECHANICAL LOAD (SML) RATING = 21,000 POUNDS

UNLESS OTHERWISE SPECIFIED, STANDARD ALUMA-FORM, INC. MANUFACTURING TOLERANCES APPLY

CHANGE / REVISION DESCRIPTION	REVISION LEVEL	DRAWING NUMBER
1 ADDED	D	57015

ALUMA-FORM, Inc.
3625 OLD GETWELL ROAD
MEMPHIS, TN 38118-6072 U.S.A.

WAR	4055	14-DEC-09
DRAWN BY	RELEASE E.A.	RELEASE DATE

SCALE	1:4	DESCRIPTION	FGS21-_CR		
PROJECT CODE	FPQ	MATERIAL			
WEIGHT	SEE TABLE	SECTION			
JRR	6819	30-JAN-20	Joe Richards	Joe Richards	57015 / D
REVISED BY	REVISED E. A.	REVISED DATE	REVIEWED	APPROVED	DRAWING NUMBER / REVISION